

NEWS MAGAZINE  English Edition

Sunreef

Spring / Summer 2012



New Sunreef 80

speed and performance

It's all about white - new design trends



70 Sunreef Power

dream motoryacht for charter

Latest NEWS



photos by Gilles Martin-Raget

America's Cup

- waiting for the big cats to enter the game

Sunreef is attentively following the world's most ancient race, the America's Cup, and the superb performances of the AC45 series. The next races are scheduled in Italy with Naples in April and Venice in May 2012. The next race will take place on the other side of the Atlantic in Newport, RI, in June / July, and will be continued in San Francisco in August and September. While waiting for the big cats, the AC72 currently under construction, to arrive at the Louis Vuitton Cup and the finals in San Francisco in autumn 2013, Sunreef is delighted to note the increasing interest in catamarans and their performance possibilities proven by this prestigious event.



Two Sunreef yachts nominated for International Yachting and Aviation Awards

We are delighted to announce that two Sunreef luxury catamarans have been shortlisted for the 2012 edition of the International Yacht and Aviation Awards organized by the UK-based design magazine, Design et al. The popular 70 Sunreef Power has been nominated in the Power Yacht up to 25 meters category, and the famous superyacht Sunreef 114 CHE has been selected for the Yacht Interior Design category. The award ceremony with the official announcement of the winning yachts will be held in early May 2012 in London.

Sunreef delivers its first yacht to a Polish client

As 2011 came to a close, Sunreef Yachts launched a very special yacht, the first one ever commissioned by a Polish client. Based in Gdansk, Poland, until now the shipyard has been building yachts exclusively for export.

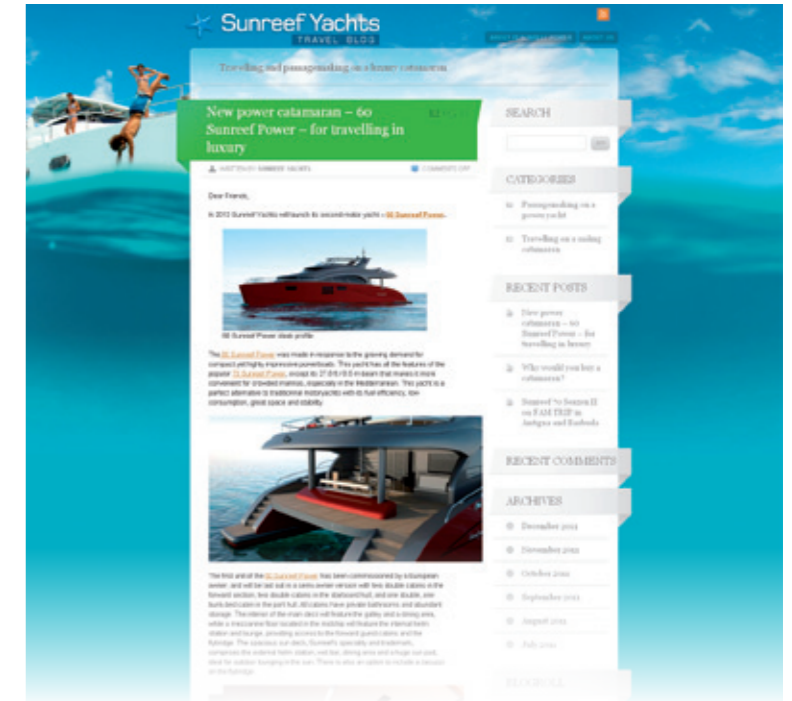
DREAMLINER is the third unit of the new yacht model, Sunreef 58, introduced to the market in 2011 (which means three launches in just six months!). The yacht will accommodate six guests and two crew in ultimate comfort. The two master cabins, each located in a different hull, comprise a king size bed, desk, storage and spacious en suite bathroom with a large shower with a hydro massage option. The other double guest cabin includes a queen size bed and en suite bathroom. All three cabins also feature a TV, DVD and private AC. The crew cabin is located in the starboard hull and has direct access to the cockpit. The saloon comprises a fully equipped galley and a dining area with state-of-the-art audio and video system by Bang and Olufsen. The fully customized modern interior design is an elegant composition of different shades of white.

The yacht's final destination is the South-East Mediterranean, where the owner will use it for leisure and business meetings on board.



Discover Sunreef blogs

Always keen to keep a close relationship with its clients and all catamaran aficionados, Sunreef has created two blogs - Sunreef Travel Blog and Sunreef Charter Blog - which are regularly updated with travelling stories and the latest on passagemaking, charter news, charter yacht and crew reviews, etc., all this accompanied by many unedited photos. You can access them easily from the SY and SYC websites respectively, or directly at <http://travelblog.sunreef-yachts.com/> and <http://www.sunreef-charter.com/blog/>. As well as the blogs, Sunreef is also very active on Facebook, Twitter, LinkedIn, Youtube, Flickr, My Space, Issuu.com and many more social media.



New 2012 brochures available to download

You can now download new 2012 catalogues for the Sunreef 58, Sunreef 70, 70 Sunreef Power, Custom Single Deck Line, Custom Double Deck Line and the Ultimate range directly from the Sunreef Yachts website (www.sunreef-yachts.com). They are listed by yacht model. Enjoy the reading!



on photos: FREESTYLE ready for Croatia Boat Show

Meet us at incoming events

Sunreef Yachts kicks off the new 2012 boat show season with the Miami Yacht and Brokerage Show in February 2012, where the 70 Sunreef Power DAMRAK II will be displayed. March will take us to the Moscow and Dubai Boat Shows with booths, while April will be a very busy month with no less than four events: the Hainan Rendezvous with the Sunreef 62, the Singapore Boat Show with the Sunreef 62, and the Shanghai Boat Show and the Croatia Boat Show with the World Premiere of the Sunreef 58 FREESTYLE. In May we will be attending three boat shows: the Golden Coast boat show in Hong Kong, the Sanctuary Cove in Australia, and the Rio Boat Show. We hope to see you at one or more of these events.

70 SUNREEF POWER

A dream motoryacht for charter



Fantastic living space on the flybridge

We have already presented Sunreef's most popular power yacht - the 70 Sunreef Power - on different occasions, although usually as a superb yacht for remote cruising and round-the-world trips. You'll certainly recall the fascinating story of Laurent Bourgnon on his dream journey with his family, now in its fourth consecutive year.

Still, we thought we shouldn't forget that this model is also a fantastic charter yacht, which has been demonstrated during recent charter seasons with DAMRAK II, ABUELO and SEA BASS. Managed by their central agency, Sunreef Yachts Charter, these yachts are increasingly popular for hire and are booked regularly by motoryacht and catamaran lovers alike.

Indeed, the 70 Sunreef Power has all the elements that charterers wish to find on board of their perfect holiday yacht. That's why some owners decide to put their yacht in the charter programme: to take advantage of the option to cover ongoing yacht expenses.

First of all, guests are delighted with the living **SPACE**. Accommodation for up to 8 is available onboard this stunning yacht with a selection of 4 custom-designed guest cabins. The master cabin is truly luxurious, stretching the width of the yacht's beam (except on SEA BASS, which has two VIP cabins in the front) and including a king size bed, 32" TV and spacious en suite facilities. The other 3 cabins are also generously sized, including 1 king and 2 queens. All guest rooms feature 22" TVs, ample wardrobe space, and private en suite facilities. Storage space is a key factor for those who prefer to spend their charter away from the coast and the marinas. Guests can comfortably store their personal items, while the crew can store enough food and fuel.

The interiors are superb and highly comfortable, but it's the 80m² external space which is an absolute delight, including a vast cockpit and an extremely spacious flybridge, easily rivalling 100 feet motoryachts.

The 38m² **cockpit** is an ideal dining place for 8 - 12 guests. It also houses numerous water toys such as seabobs, diving equipment, inflatable toys, snorkelling gear, floating mattresses, a large tender, etc. A discreet starry sky effect in the ceiling adds a magical note to the evening ambience.



The 42m² **flybridge** is the area where guests usually spend the most time during the day and in the evenings. They can enjoy superb 360° views while dining or sunbathing. On DAMRAK II and SEA BASS, the flybridge has a spa pool, jet ski with its launching crane, sun pads, dining table for 8 - 12, sofa, wet bar, and a helm station. SEA BASS is also fitted with a retractable diving platform for performing daring jumps into the sea. In turn, ABUELO offers more open space, with lounge chairs instead of the Jacuzzi. This allows guests to enjoy large parties... with a proper mirrored disco ball hanging from the bimini! Although this is where sunshine can be the most enjoyable, the guests can also rest and dine in soothing shade thanks to the hard top providing protection from the sun. Crews confirm that the flybridge is the most desirable area during charters.

Both exterior spaces have the best quality music systems by Bose, Harman Kardon or Bang & Olufsen.



Young children can enjoy water in safety even far from the beach



70 SUNREEF POWER

A dream motoryacht for charter

The best holidays ever are about to begin



Fun on board is always guaranteed



Guests are delighted with the living SPACE

STABILITY and **COMFORT of cruising** come next as some of the most appreciated features of this power catamaran. They both come naturally thanks to the twin-hulled structure. Even inexperienced guests or children will feel comfortable and safe during the charter. This is especially important if you intend to sail around small islands, such as the BVIs, Greek or Balearic Islands. This makes sailing through any bad weather much easier than on a traditional monohull. All the cabins, saloon and internal helm station are bathed in abundant natural light, making relaxing inside just like being at home. The **LOW DRAUGHT**, and the lower fuel consumption that comes with it, is also an appealing element for charter guests. It means that the yacht can easily access shallow bays and hidden beaches, inaccessible to large yachts. Guests

can almost swim to the beach themselves from the yacht moored nearby.

FINE DINING on board also provides some favourite holiday moments. After an active day on the water or visiting local harbours, guests can look forward to relaxing with an excellent meal prepared by the experienced chef on board. Award-winning chefs have a perfect work space to prepare the most spectacular meals, either in the fully-equipped galley on the main deck or in the hull. Guests can choose three dining spaces depending on the weather conditions: in the saloon, in the cockpit or on the flybridge. Lunches are often served in the cockpit to make the most of being close to the water and escape the sun, while aperitifs and dinners are appreciated on the flybridge under starry skies...



Crews confirm that the flybridge is the most desirable area during charters

70 SUNREEF POWER

A dream motoryacht for charter

Managed by their central agency, Sunreef Yachts Charter, these yachts are increasingly popular for hire and are booked regularly by motoryacht and catamaran lovers alike



Spacious master cabin



Fine cuisine & stunning views



ABUELO packed with water toys

Guests also appreciate the impeccable **CUSTOM FINISH** and the array of gizmos and gadgets on board. All Sunreef motoryachts are finished according to their owners' wishes, and guests appreciate their timeless and sublime modern design. All yachts are equipped with state-of-the-art technical features such as satellite TV and phone, WiFi, home cinema entertainment system and Playstation, with many movies and video games to be enjoyed by families, a 42" TV in the main saloon, TVs and DVD players in the cabins, iPod, iPhone and iPad remote controls, etc. ABUELO also has a TV hidden in the cockpit ceiling. Although charters are meant to let the guests escape their everyday busy lives, if required there is an option to work onboard using satellite communications and the WiFi connection. All yachts offer a wide selection of **WATER TOYS** and sports

equipment including seabobs, water skis, wakeboards, snorkelling gear, diving equipment, kayaks, and a wide assortment of inflatable toys.

These qualities of the 70 Sunreef Power mean that private charters and corporate **EVENTS** can be equally easily organized on board; for example, ABUELO served as a VIP yacht during the Audi MedCup regatta in summer 2011, and hosted a major flamenco party during the Seville Fair.

Six units of the 70 Sunreef Power have been built so far, with three operating as charter. Two more units are under construction in the shipyard, with the launch scheduled for 2012.

Whether for remote cruising or luxury charters, this is the motoryacht of the future!

SUNREEF 70 SAILING

Most popular in 2011

Introduced to the market in 2008, Sunreef 70 is another success story from the Polish boat builder. Today seven units of this model are cruising worldwide, and three more are under construction in the shipyard.

Sleek and elegant hull shape



The incredible popularity of this model is multifaceted, so let's try to pinpoint some of the most interesting reasons. For example, **SPACE** is always simply fantastic on board a Sunreef yacht. There is such freedom for the guests to enjoy that no other 70 footer on the market can compete with it. Total living space reaches almost 150m² – it's like having your very own luxurious penthouse on water, travelling with you anywhere you like... The bright and vast saloon and guest accommodation are fitted with top amenities, and the layout is customized according to the owner's wish. The galley can be up or down, and the hulls can have one, two or even three cabins inside, depending on the sailing plan. The crew area is also comfortable, with private quarters featuring kitchenette, dining area and bathroom.

The **EXTERIOR SPACE** simply takes your breath away. The flybridge itself is 27m² and features a comfortable dining area, sun pads and the main helm station. The cockpit is

open to numerous modifications, but always comprises a large dining table, seating for 8-12, storage for provisions and water toys, sun pads, and a large tender up to 5,05m stowed on the aft platform. It can also feature a bar, additional sofa, shower, etc. The crew cabin can be directly accessible from this area. In the front, by the trampolines, there is a large storage compartment that can be used to place a jet-ski or other water toys.

SAILING COMFORT AND STABILITY are very much appreciated by the owners and their guests. Not only does the yacht have an oceanic range which is unlimited under sails and up to 2000 nautical miles using engines, but also its hull shape has been studied carefully to make it comfortable for sailing under various weather conditions. Sunreef 70 is a yacht for travelling and exploring, so you won't often see one in marinas. The sailing performance is achieved thanks to the marine hull shape and ample sail plan.



Guest Cabin



Master suite



Guest ensuite

SUNREEF 70 SAILING

Most popular in 2011



Fully customized interior design



Comfortable dining in the saloon



The best galley for top chefs



Spacious cockpit for dining, resting and storage

The **ELEGANT HULL SHAPE** is highly streamlined and aerodynamic with purpose-designed recreational areas perfect for living on board and chartering. The hulls feature two sets of six large portholes located in every cabin, allowing the guests to enjoy the abundant natural light. The deckhouse inside is also extremely bright thanks to the large side and front windows.

What makes this model so attractive is also its **CUSTOM LAYOUT AND INTERIOR DESIGN**. Nothing is impossible for the Sunreef Design Office. Design style, fabrics, colours,

decoration, exterior and interior space arrangement, special features, new technologies... anything can be done to realize the owners' vision. On the other hand, if the owner wishes to be advised and recommended on the visual and practical aspects, the specialists at Sunreef are there to lend a hand. None of the 70 footers launched so far look the same, and each yacht is unique just like the owner. Whether it features oriental, maritime, minimalist/modern or classic design, every Sunreef 70 is a pride of the shipyard, a true jewel.

Suggested Specification

Construction:	Composite	Fresh water tank:	2 x 780 l / 2 x 206.05 US gal
Length:	21.34 m / 70.00 ft	Main sail:	150.04 m² / 1615.00 sqft
Maximum beam:	10.4 m / 34.12 ft	Genoa:	90.02 m² / 969.00 sqft
Displacement:	34 T	Gennaker:	219.99 m² / 2368.00 sqft
Draught:	1.8 m / 5.91 ft	Solent:	49.98 m² / 538.00 sqft
Air draught:	31.5 m / 103.35 ft	Naval architecture:	Sunreef Yachts
Main engines:	2 x 160 HP	Interior design:	Sunreef Yachts
Fuel capacity:	2 x 900 l / 2 x 237.75 US gal		

IT'S ALL ABOUT WHITE

New Design trend



DREAMLINER



SISTER

White is hot this season and that's a fact. A few years ago Sunreef Yachts finished two Sunreef 62 yachts in white, which was seen as outrageously avant-garde in catamaran design. Today the white is back and we love it. Minimalist, clean and timeless white finish is what the owners of FREESTYLE, DREAMLINER and SISTER, all launched in late 2011, have chosen for their yachts. And that's not all... Sunreef's Interior Design office has already received requests for white-based interiors for the forthcoming yachts.

Launched in September 2011, Sunreef 58 FREESTYLE's modern, minimalist interior design combines purple and

black upholstery with high gloss white furniture (dining table, chart table) and carefully selected decorative details. Altogether the interior design evokes stylish modern simplicity and peaceful ambience.

Soon after, the superb Sunreef 70 SISTER was launched in the Gdansk shipyard. Her interior design is dominated by white complemented by light, natural colours such as cream, beige and light grey. All the upholstery is finished in natural linen, with beige in the saloon and light grey in the cabins. The floor and table tops are finished in teak to create a visual harmony with the deck outside. SISTER enchants with her clean, warm and cosy interiors.

White is hot this season

The third yacht continuing this sophisticated trend is the recently launched Sunreef 58 DREAMLINER. The fully customized modern interior design is an elegant composition of different shades of white. Her universal pure design can be completed by diverse colourful decorations, making her chameleon-like and always original.



DREAMLINER



SISTER



FREESTYLE

NEW COMPOSITE SUPERYACHT:

Sunreef 80 - Speed and performance



Following two superyacht launches in 2010, Sunreef Yachts continues moving forward in the field of large yacht design. In early 2011, the shipyard received an order for an 82 feet Double Decker, and the company is now delighted to announce a new sale of a similarly sized 80 feet LOA yet dramatically different concept based on light displacement, performance and speed.

total sail area of 340 m², weighing just 45T lightship and 60T fully loaded. The sleek and sporty exterior line was designed carefully to reduce windage and water resistance.

For the very first time on a Sunreef single deck catamaran, the owner suite will be located on the main deck



Master suite



Saloon

The yacht is designed to comfortably accommodate 9 guests and 4 crew. The portside hull will comprise one guest cabin with a bathroom, a fully equipped galley and 4 crew cabins. The starboard hull will feature one guest and one children's cabin, both with private en-suite bathrooms, and the owner's dressing room and bathroom directly accessible from the master suite on the main deck. For the very first time on a Sunreef single deck catamaran, the owner suite will be located on the main deck. This means that the internal cockpit will comprise the navigation station, dining area, lounge zone and the owner suite on the front right. As is the case for all Sunreef catamarans, the cockpit and flybridge will feature dining areas, sunbathing pads and extended storage.

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The interior design will represent a modern and minimalist style based on white and grey colours with touches of a fresh blend of strong, modern colours.

The mould is currently under construction, and the yacht is due to be launched in March 2013.

The Sunreef 80 will begin the new composite superyacht series intended for owners who wish to enjoy fast sailing adventures without giving up on comfort and fully customized interiors



Preliminary specification:

Loa: **23.99 m**
 Boa: **11.60 m**
 Draught: **1.80 m**
 Mast height: **30.70 m**
 Mast clearance: **35.50 m**
 Main sail: **185 m²**
 Gennaker: **280 m²**
 Solent: **70 m²**
 Genoa: **155 m²**

Engines: **2 x 240 CV Yanmar**
 Main fuel tanks: **2 x 2 500 L**
 Daily fuel tanks: **2 x 150 L**
 Water tanks: **2 x 780 L**
 Guests: **9**
 Crew: **4**
 Design: **Sunreef Yachts**
 Naval architecture: **Sunreef Yachts**
 Construction: **Sunreef Yachts**

NEW DESIGN - ULTIMATE RANGE

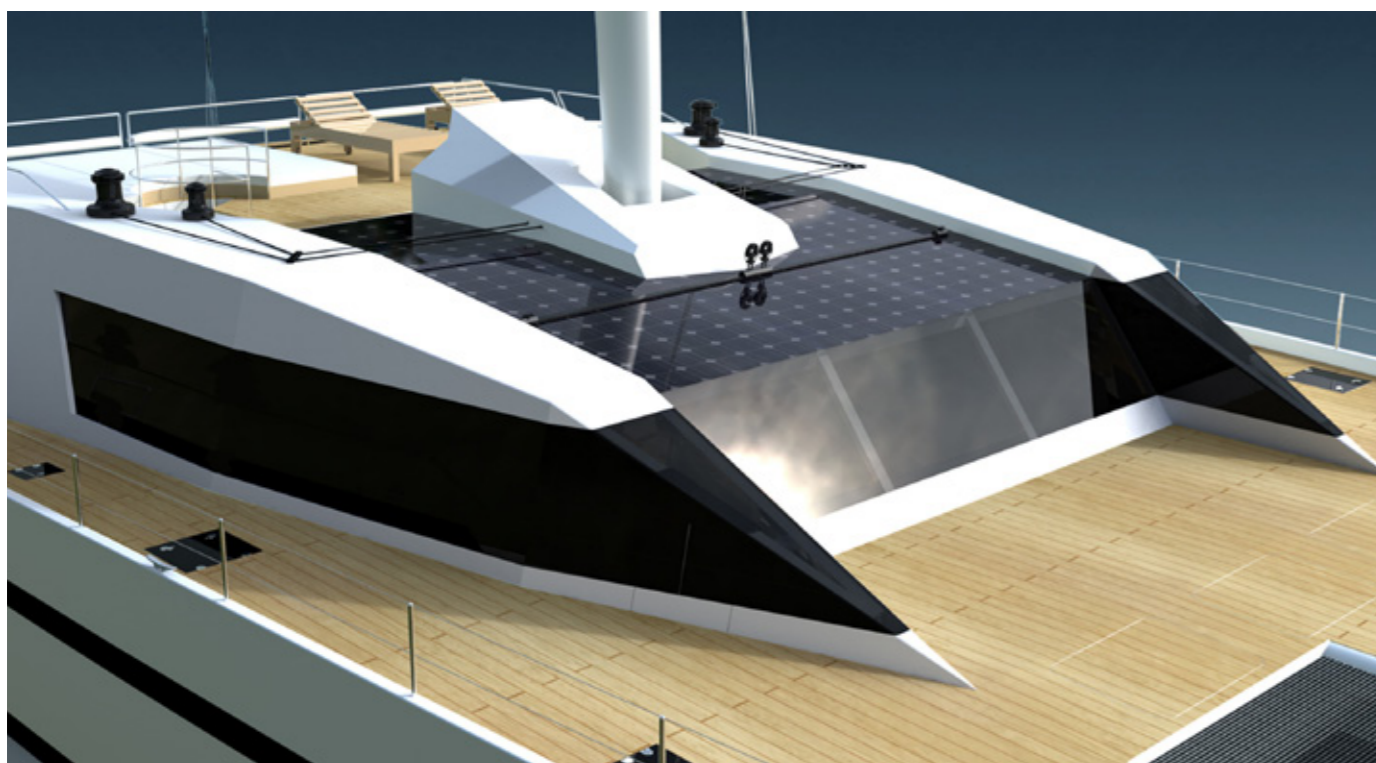
Sunreef 75 Ultimate - New dimension of a catamaran



In 2010 Sunreef Yachts has launched a new range of performing fast cruisers ranging from 70 to 170 feet. The shipyard is now introducing a new addition to this range - a sophisticated design for an ultra-modern, high-performance sailing catamaran, the Sunreef 75 Ultimate. It is the proud successor to the Sunreef 80 Ultimate, which has provided the basis for further upgrades and improvements resulting in the creation of the 75 footer.

Renowned for its innovative projects, Sunreef explores the worlds of sport, powerful emotions and adventure.

The Sunreef 75 Ultimate carbon fibre yacht has thin and sleek marine hulls with a reversed bow and integrated stepped hull chins, essential for the yacht's high performance.



The superstructure will be shorter and more minimalist than on conventional leisure catamarans, which will add to the boat's lightweight and streamlined look.

The flybridge is beautifully integrated in the superstructure and will be large enough to feature the main helm station and relaxation area. Both hulls will be covered with uncut teak and the forward section of the superstructure will be covered with glass panels, making the vessel luminous and providing the guests with breathtaking views. The hulls and back section of the superstructure will be left pure white and thus create a trendy modern balance with black and white colours. An additional option for the hull are solar panels, providing the yacht with natural solar energy that can be connected to the water heating system. Two vertical retractable wind generators will also be installed on each hull.

The mast will be moved back to the centre of the boat helping to achieve the optimal balance, thus creating the ultimate navigation comfort. The sail plan is calculated to reach top speeds of 20+ knots. As for the propulsion system, Sunreef's engineering office is currently working on hybrid

and further electric propulsion for this and other units.

The cockpit will feature the usual comfortable seating and dining area for 8, as well as storage for water toys or provisions for long crossings. Two separate entrances to the crew and guest cabins, leading from the cockpit, are located below the sun pad on each hull. The main entrance leads, as usual, to the saloon.

Internal space will depend on the Client's preferences, following Sunreef's custom finish philosophy. Two options are available: leaving the saloon as an open, undivided space, or fitting it with the galley, dining area and lounge. In both scenarios, the owner suite will be located on the main level in the forward section. It will have a stunning, uncovered view over the sea through the vast glass wall and sliding doors giving access to the private outdoor area protected by two side walls of the superstructure. The internal helm station will be located next to the owner suite. The guest cabins and crew quarters will be placed down the hulls. Additionally, a special storage room will be located directly below the galley in the starboard hull.



ULTIMATE RANGE
75 | 90 | 110 | 150 | 170

THE BEST OF THE BEST

Sunreef's choice of top contractors



Deck hardware
by HARKEN



Impressing sail plan
by INCIDENCES

Sunreef's technology department works with the world's most renowned brands, and carefully prepares lists of suggested equipment for the owner to select from. The shipyard is lucky to work with professionals that not only offer top quality advanced materials, but develop new products especially for the Sunreef catamarans.

Being a leader means you have to keep up with the highest standards, not only from the in-house construction perspective but also in the selection of the best suppliers on the market.

One of the best contractors is **NAVYLEC**, specializing in electrical distribution systems. All Sunreef yachts are supplied with 100% nautical NAVYBUS systems combining wired and wireless technology thanks to a modern, fault-tolerant bus controlling all lighting system, AC, DC, and a part of the plumbing and mechanics system. The system has no central processing unit, making it safe, efficient and functional. The NAVYBUS system controls energy use on board and stabilizes all systems at the most efficient level of energy consumption. Sunreef is working with NAVYLEC to create an advanced all-in-one control panel assembling all systems together, as in intelligent buildings. In 2012 the bus will become even more intuitive and fully interactive.

HARKEN, a global leader in sailing gear manufacture, is another trusted supplier developing products especially for Sunreef, such as the 50 mm Switch T-Track Battcar system for the Sunreef 114 CHE, making raising, reefing, and dropping the sail easier and cutting stack height in half. HARKEN's light and reliable hardware is installed on all Sunreef cats, guaranteeing easy manoeuvring of large sail plans and

longevity of advanced deck gear (winches, blocks, travellers, furling, etc.)

Sailing performance depends a lot on sails, which is why Sunreef decided to entrust this field to **INCIDENCES**. INCIDENCES supply all racing yachts and cover almost ¾ of the catamaran market. Yachts equipped with their sails are constantly undertaking round-the-world trips, providing the company with plenty of technical feedback which allows it to create consistently reliable sails.

As for Navcom systems, Sunreef regularly works with three major suppliers: Raymarine, Furuno and Garmin.



NAVYBUS
control panel

RAYMARINE is the most popular with clients, who choose full Raymarine equipment with premium systems such as G-series or E-Wide and full autopilot and control panels that will now come as touch screens fully integrated with iPads and iPhones. **FURUNO** has equipped the superyacht Sunreef 114 CHE with a double navigation system for maximum reliability on board: one for recreational boats, and one for Merchant Marine. The company offers excellent equipment for large units. **GARMIN** offers comprehensive equipment at a highly competitive price. It is very intuitive, easy to mount and manage, and is designed attractively. It will soon be installed on the Sunreef 82 Double Deck.

As for hi-tech audio-video systems, the shipyard selected three top providers for their clients: Bose, Harman Kardon and Bang & Olufsen. Most Sunreef yachts feature **BOSE** Lifestyle V25 or V35 home cinema systems with SoundDock® digital music systems and a set of waterproof speakers. In recent news, Bose is introducing the VideoWave® entertainment system combining video and audio in a single modern and user-

friendly unit. **HARMAN KARDON** systems are the second most popular choice of Sunreef owners with 3D and BluRay home cinema systems, hi-fi and a set of speakers. The recently launched Sunreef 58 DREAMLINER has been fully equipped with **BANG & OLUFSEN's** new BeoVision 7-40 3D TV and speakers. BeoVision TV is regarded as the most intuitive on the market and has an extremely minimalist look. Its futurist yet easy in use Beo6 remote control is perfect for high-tech lovers.



Beo 6 intuitive
remote control
by Bang & Olufsen

RAYMARINE
hybrid and Ipad screens

UNDER CONSTRUCTION

60 Sunreef Power and Sunreef 82 Double Deck



2012 will once again be a busy year for the Sunreef shipyard. Three new models are currently under construction, two of which - the 60 Sunreef Power and the Sunreef 82 Double Deck - will be launched in May/June 2012 and showcased at the prestigious Festival de la Plaisance in Cannes in September.

The first unit of the 60 Sunreef Power has been commissioned by a European owner, and will be laid out in a semi-owner version with two VIP cabins in the forward

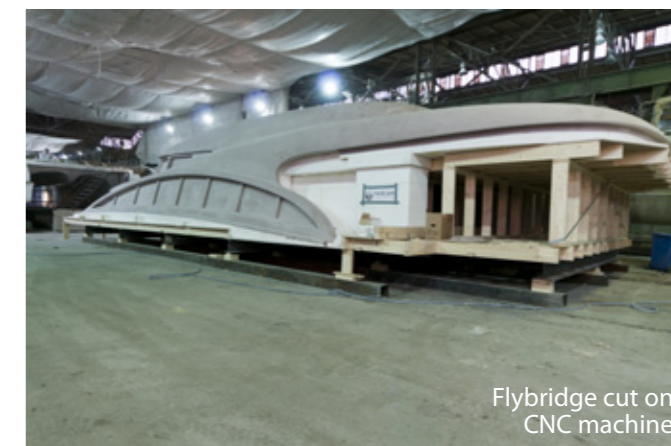
section and guest cabins in the hulls. The mould is already completed, with the hulls and wet deck made in-house, and the superstructure with flybridge engineered by the Dutch company Nedcam with Styropor / PU-paste system on a sophisticated CNC milling machine. The computer numerical control (CNC) machine performs a direct translation of a digital design into a single piece mould (up to 25 meters), ensuring the highest precision and optimal quality. The hulls, the wet deck and the cockpit have been infused with a glass / vinyl ester / balsa sandwich using vacuum infusion technology. The bulkheads and fuel tanks were installed in late December 2011.

All systems located under the floors have been put in place in January, and the furniture is currently being installed. In February, the flybridge will be infused and mounted on the structure and the engines will be installed. The installation



of the innovative JMS steering system, operated via a joystick to allow easy manoeuvring in the marinas, is scheduled for March. The first unit is due for launch in late May 2012.

The Sunreef 82 Double Deck is scheduled for launch in June 2012. The double deck concept means that a spacious owner suite can be located in the front, alongside a large and bright saloon with an internal helm station with sea views. This makes this model a perfect alternative to traditional motoryachts which consume a tremendous amounts of fuel. The mould for the composite infusion is ready. Once again Sunreef has manufactured the mould for the hulls and wet



deck, and ordered a flybridge made using a CNC milling machine from Nedcam. The hulls and the wet deck have been infused; the interior design has been finalized with the owner, and Sunreef's carpentry and upholstery departments are working on the furniture. The installation of the bulkheads and the infusion of the flybridge is scheduled for February, while the installation of the plumbing and electrical systems starts in March.

Construction updates are posted regularly on:
www.sunreef-yachts.com



Charter **NEWS**

Spring is an enchanting season and a breathtakingly beautiful time of year to experience a yacht charter set against a more quiet and relaxed backdrop. Sunreef Yachts Charter has an amazing selection of yachts available for charter this spring in both the Caribbean and the Mediterranean.



Paradise Found in French Polynesia Aboard CHE

For those that dream of experiencing a world of wonder overcome with rare and alluring beauty, set your sights upon a luxurious charter vacation in exotic French Polynesia aboard megayacht Sunreef 114 CHE. Set to sail the transcendent emerald and turquoise waters of the South Seas this summer, CHE is offering a once in a lifetime opportunity to explore some of the world's most picturesque islands found in the Marquesas. With white coral sand beaches, velvety green landscapes, spectacular waterfalls that cascade down volcanic cliffs, tranquil lagoons filled with colorful aquatic life, and a peaceful serenity found nowhere else, French Polynesia truly is paradise.

CHE will be available for charters accommodating up to 8 guests this summer in the Marquesas at rates starting at €74,000 EUR per week plus expenses.

Power Cats Prowl the Coasts of the Caribbean and the Med in Style

Steadily gaining popularity within the charter market, power catamarans ABUELO and DAMRAK II are quickly becoming a top option for cruising the Caribbean and Mediterranean in the utmost of luxury, style, and comfort all at a significant savings compared to traditional motor yachts. With a lower Advanced Provisioning Allowance (APA) of 25% versus the common 35%, more spacious interior layouts, and a greater freedom in maneuverability, charterers whom previously only booked motor yachts are increasingly converting into power catamaran enthusiasts.

ABUELO is available in the Mediterranean this spring and summer at rates starting at €40,000 EUR per week plus expenses. DAMRAK II is currently open for Easter and is available in the Caribbean through mid-April at the USD all-inclusive rate of \$39,500 per week and in the Mediterranean this summer for €39,000 EUR per week plus expenses.



IPHARRA - Sunreef 102

Perfect for guests seeking a tranquil getaway in the Caribbean this spring, this stylish modern gem promises to deliver a relaxing sailing vacation beyond compare.

Guests: 12
Weekly rate starts at 55 000 EUR + APA*

MAMMA MIA - Sunreef 70 Available for Easter

With the Mediterranean as your playground, this spectacular 70' custom catamaran filled with Grecian charm offers the ultimate in luxury, comfort and amenities.

Guests: 10
Weekly rate starts at 30 000 EUR + APA*



SOON COME - Sunreef 62 Available Easter

Designed for those who appreciate classic beauty, his sophisticated stunner is the ideal choice for a memory-filled charter this spring in the Bahamas or the Caribbean.

Guests: 8
Weekly rate starts at 24 000 USD*

IN THE WIND - Sunreef 58

A Caribbean adventure perfect for sharing with friends and family alike are sure to be enjoyed aboard this elegant Asian inspired beauty.

Guests: 8
Weekly rate starts at 22 000 EUR + APA*



INTERVIEW

Interview with **Natalia Gnutek- Budzińska**

Head of Technology and Quality Control Department

Supervising a team of 7 people:

Interior Quality Controller, 2 Composite Quality Controllers, Electric and Electronic Systems Technologist, Mechanic and Hydraulic Systems Technologist, Wood Technologist, Technologist's Assistant



How long have you been working for Sunreef Yachts?

I've been with Sunreef Yachts for 2 years now.

What are your duties at Sunreef Yachts?

As a Quality Manager, I work to ensure that the highest quality is maintained during yacht production. I'm also in charge of creating quality procedures. I generally supervise a team of inspectors working on different projects. The Quality Control and Technology department also implements and establishes training programmes related to particular systems. We are also responsible for generating new strategies and plans for improving the quality of our products. From the technological point of view, we are always implementing new products in the composite materials, coatings and wood fields. Moreover we improve and develop technical drawings of systems for the production process.

What is the biggest challenge working as the Head of Quality Control and Technology Department?

The biggest challenge for my department is the supervision of several projects simultaneously. We produce large custom yachts, so the quality control of every single boat requires extremely high attention, concentration and timekeeping. We need to be focused to the maximum and extremely well organized. The period of the launch and sea trials is the most challenging for my team as we need to ensure that everything is absolutely perfect.

What are the particular challenges of working in your position?

Top quality control management requires all actions to be planned out, improved and controlled. We need to control controls, if you know what I mean. As such, it is essential and extremely important to continuously improve the production processes. Catamaran manufacturing is extremely complex due to the wide variety of materials and the complexity of the systems. Our ambition is to

meet each owner's needs and to rise to the challenges directed by them.

What are you working on right now?

We are currently building two new yacht models: the 60 Sunreef Power, and the Sunreef 82 Double Deck. In addition, my department is also working on assembling the new 80 footer, just signed. This project is very significant for us because of its large carbon composite parts that we are making in-house. At the same time we are also producing our two popular models, the 70 Sunreef Power and the Sunreef 70 Sailing.

Can you explain to us which composites Sunreef is currently offering to its clients and why?

The company is offering a wide variety of materials for composite production. We are infusing E-glass and carbon fibres with polyester, epoxy-vinylester and epoxy resins. For cores we are using either natural materials like balsa wood and cork or synthetics like PVC foams. Sandwiches are selected according to the yacht model and client requirements.

Are catamarans more complicated than monohulls from the composite construction point of view? If so, why?

Making composite catamarans is much more complicated than monohulls. The most obvious reason is that their hull structure is more complex: the more multifaceted shape is more difficult, and the vacuum infusion process is complicated. The lamination plans of boats with a single hull are simpler than multihulls. Monohulls are infused in a single piece, while vacuum infusion in a single section is very difficult and complex for catamarans. Catamarans also have a more complicated bulkhead profile.

What do you do after work? Tell us your hobbies, interests...

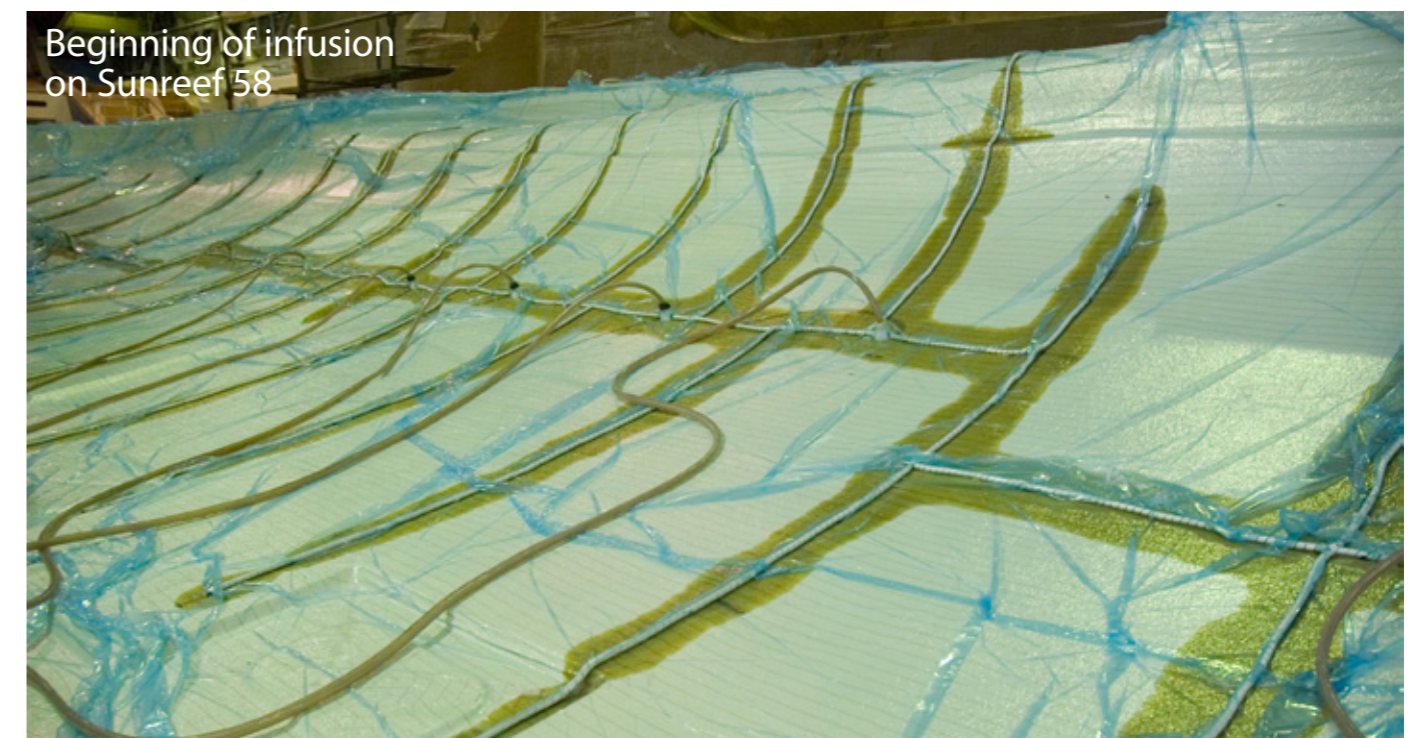
My main hobby is chemistry; it combines my scientific background and my passion. In the evening I try to relax while reading Scandinavian literature.




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